

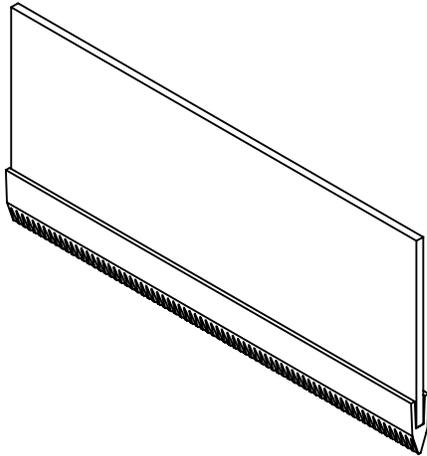


Phone: 1-800-678-0814 \ 1-503-287-9822 Fax: 1-800-287-7483 \ 1-503-287-7483

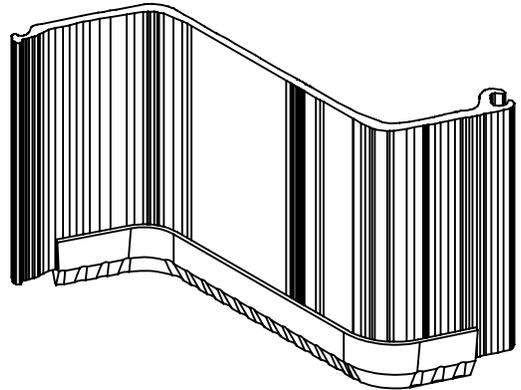
# Versa-Steel, Inc.

1618 NE 1st Avenue Portland, Oregon 97232-1136

## Sheet Pile Drive Points Data Sheet



VS-500  
Universal Straight Bar



VS-527, VS-528 VS-535, VS-540 etc.

**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VERSA-STEEL, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VERSA-STEEL, INC. IS PROHIBITED.

SIZE	DWG. NO.	REV.
A VS500 Series Equipment Data Sheet		A
SCALE:1:10	WEIGHT:	SHEET 1 OF 3

## Product Description

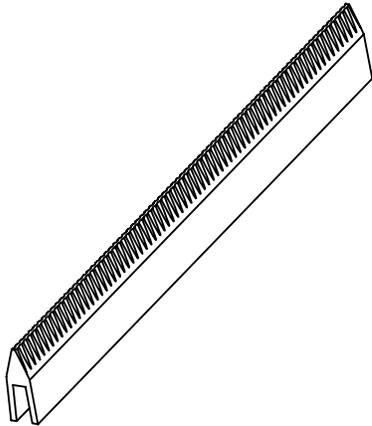
Our drive points are easy to install featuring a slip-on fit. They are robust and made for heavy duty construction projects.

The Universal Straight Bar may be used for all sheet pile styles. Slip sheet pile into drive point and using a 70xx series rod weld a minimum 5/16" fillet weld all around. Some field conditions may not require a full continuous weld. If driving conditions permit a skip weld of approximately 50% on each side may be adequate.

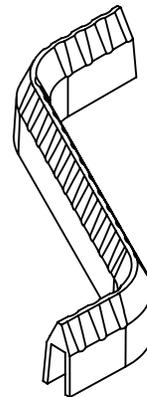
Our pile tips are all made of cast steel and can be easily saw cut or torch cut and welded. In some instances, the installer may want to compress the flanges on the protectors after tack welding to minimize gap at the weld zone. The cast steel is ductile and can be bent without breaking.

The PZ Style drive points also feature a slip-on fit. These drive points are easily attached with a minimum 5/16" fillet weld at the top of the flange. For best results, weld continuous around the flange with a 70xx series rod. Some field conditions may not require a full continuous weld. If driving conditions permit a skip weld of approximately 50% on each side may be adequate.

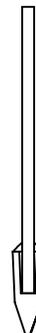
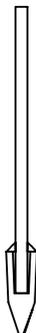
### Universal Straight Bar



### PZ Style Bar



### Versa Steel Sheet Pile Drive Points and Sheet Pile Cross-Section View

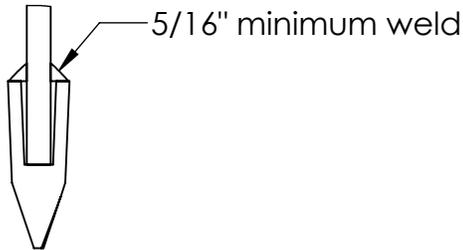


**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VERSA-STEEL, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VERSA-STEEL, INC. IS PROHIBITED.

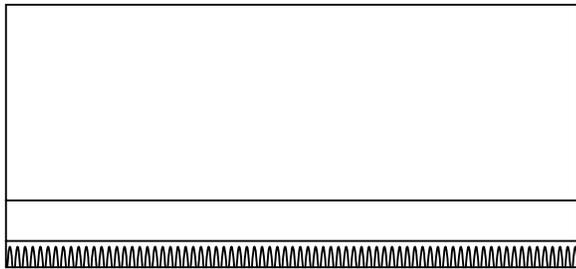
DIMENSIONS ARE IN INCHES TOLERANCES:  1/X ± 1/16" .XX ± .01 .XXX ± .003 .XXXX ± .0005		NAME	DATE	Description: <h3 style="text-align: center;">Sheet Pile Drive Points</h3> Part Number:
	MATERIAL  FINISH  DO NOT SCALE DRAWING	DRAWN  CHECKED  ENG APPR.  MFG APPR.  Q.A.  COMMENTS:		
				SIZE   DWG. NO.   REV. <b>A</b> VS500 Series Equipment Data Sheet <b>A</b> SCALE: 1:8   WEIGHT: 19.39   SHEET 2 OF 3

# Sheet Pile Drive Points

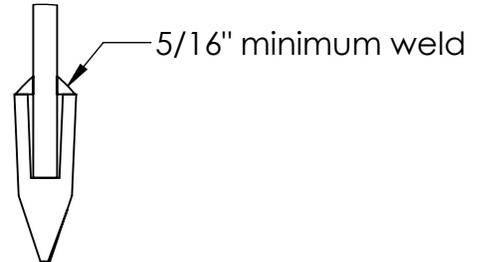
## Universal Fit, Straight Bar



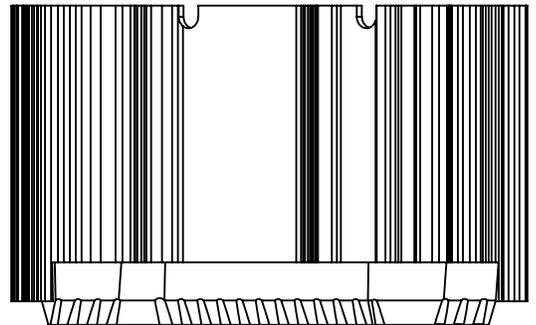
Slip sheet pile inside drive point and using a 70xx series rod weld a minimum 5/16" weld all around. Some field conditions may not require a full continuous weld. If driving conditions permit a skip weld of approximately 50% on each side may be adequate.



## PZ Style Fit



These drive points are easily attached with a minimum 5/16" fillet weld at the top of the flange. For best results, weld the flange continuous with a 70xx series rod. Some field conditions may not require a full continuous weld. If driving conditions permit a skip weld of approximately 50% on each side may be adequate.



**PROPRIETARY AND CONFIDENTIAL**

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VERSA-STEEL, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VERSA-STEEL, INC. IS PROHIBITED.

DIMENSIONS ARE IN INCHES  
TOLERANCES:

1/X ± 1/16"  
.XX ± .01  
.XXX ± .003  
.XXXX ± .0005

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

Description:  
**Sheet Pile Drive Points**  
Part Number:

SIZE	DWG. NO.	REV.
<b>A</b>	VS500 Series Equipment Data Sheet	<b>A</b>
SCALE:1:10	WEIGHT:	SHEET 3 OF 3